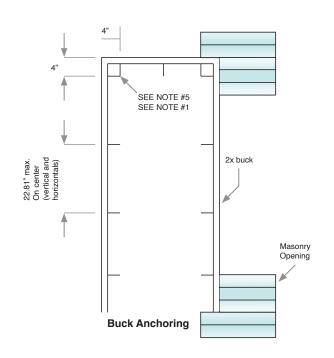
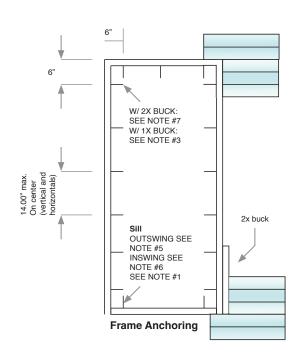
Unit Installation Recommendations

Applicable to all unit sizes for buck and frame installation in conjunction with Bevel King Structural Performance Test Report NCTL-210-3000-1A

Test Date 10-15-04 Report Date: 10-5-07

It is mandatory that all jambs in the frame be positioned in the buck or R/O plumb, square, and level.





Notes:

- 1. 3/16" TAPCONS REQUIRE A MIN. 2" CLEARANCE TO MASONRY EDGES AND A MIN. 2 1/4" CLEARANCE TO ADJACENT TAPCONS.
- 2. ¼" TAPCONS REQUIRE A MIN. 2 ½" CLEARANCE TO MASONRY EDGES AND A MIN. 3" CLEARANCE TO ADJACENT TAPCONS.
- 3. WHEN ANCORING DOOR FRAME UTILIZING A 1X BUCK THEN ITEM # 6 IS SUBSTITUTED WITH ITEM # 32 (1/4" X 3 3/4" ELCO ANCHOR).
- 4. FOR SUB-BUCKS LESS THAN 1 1/2" THICK, ANCHOR THROUGH THE MAIN FRAME DIRECTLY INTO MASONRY. TAPCONS ARE SUBSTITUTED FOR ANCHORS.
- 5. TAPCON: 3/16" X 2 3/4"
- 6. TAPCON: 3/16" X 2 1/4"
- 7. WOOD SCREW # 10 2 1/2" PFH